Carelines



NEWS From Carolina Mills, Inc.

JANUARY, 1993





CORPORATE NEWS

VICE PRESIDENT OF ADMINISTRATION RETIRES AFTER 47 YEARS OF SERVICE



Jerry Harbinson, Vice President of Administration, retired December 31, 1992 after 47 years of service with Carolina Mills. Before Jerry left, we asked him to comment on his career at Carolina Mills.

I began my career with Carolina Mills on Labor Day, 1945. At that time, three plants made up the company: the original plant behind the main office in Maiden; the plant in north Newton, which is now Plant No. 2; and the plant in east Newton, which is now Plant No. 3.

Many changes have taken place over the years since that Labor Day in 1945. There are now 15 operating units making up Carolina Mills. There has been quite a change in equipment over the years. Machinery is much more productive; therefore, fewer machines are required to produce more. At one time, most equipment was driven by belts running off large shafts, which were attached to the ceiling

of the plant. These shafts were powered by very large motors. The plants were not air conditioned and there were no waste removal systems on the machines in the plants as those of today; therefore, the work environment was much hotter and not nearly as clean.

My first job with the company was production clerk in a small office alongside the railroad track at Plant No. 3 in Newton. A couple of years later, I transferred to the Maiden office. In those days, slide rules were used in making engineering calculations. They had mechanical adding machines; manual typewriters and carbon paper for extra copies; and checks were written by hand. This is a far cry from the computers, electronic typewriters, and copy and fax machines we use today.

Another big change over this period, of course, has been the coming and going of the people, from a few hundred in 1945 to approximately 2,500 today. As I leave for retirement, I will be going out as third in the lineup of active employees with the most years of continuous service.

By having been around for that period of time, I have had the privilege to know and work with, I suppose, literally thousands of people in all areas of the company, and that has been a very rewarding experience for me. I would like to take this opportunity to thank everyone for their kindnesses, respect and cooperation which I have been privileged to enjoy throughout a great career with the company.

—Jerry Harbinson

CAROLINA CREATIONS RECEIVES CHARTER

On November 3, 1992, **Jerry Harbinson** presented Carolina Creations (the Junior Achievement company of Carolina Mills) its charter. Receiving the award is Carolina Creations member **Victoria Woods**. As of November 24, 1992, sales for the end of the first trimester reached \$4,000. For their Christmas sales, Carolina Creations produced T-shirts; current projects include a casserole server and dish.



CREDIT UNION

CREDIT UNION ANNOUNCES NEW LOAN PROCEDURES



New requirements placed on our Credit Union by various government agencies have required us to change the guidelines we use to loan money to our members.

What this means to our members is that the Credit Union has started the following two procedures:

- First, when a member applies for a loan, their credit record must be checked with a credit bureau. This credit report must then be considered in the loan-making decision.
- Second, a member's debt payments (including any new credit union loan) cannot be greater than 50 percent of their gross income. If that percentage is exceeded, then we are unable to make a loan until debt payments are reduced.

We apologize for any inconvenience that these new procedures may cause our members, but these new government requirements give us no choice other than to change our method of making loans.



JANUARY IS WEIGHT CONTROL MONTH

January has been designated as weight control month. Of all New Year's resolutions, "losing weight" shows up on lists more often than most other self-improvement plans.

Several CM locations will be participating in a weight control program. Interested employees will weigh in once per week and receive information on weight control. Following are some good suggestions to get you started:

• Cut out fat: All fats count, not just those that have cholesterol. Fats contain more than twice the calories of carbohydrates. Worse, fat calories convert to body fat easily.



HEALTH

- Gorge on vegetables: It is unlikely that you could eat enough vegetables to gain weight.
- Eat whole foods and fiber: A whole orange is better than orange juice; a whole apple or a whole potato would be better than one without skin (more fiber).
- Eat half as much twice as often: Cut your meals into six and spread them out over the day. Large meals increase insulin production, which stimulates appetite and promotes fat storage.

Remember to consult your doctor before beginning any weight reduction and/or exercise program!

Coming Up...
February Is
Heart Month!!!

GOVERNMENT ISSUES

1992 U.S. TEXTILE INDUSTRY BUSINESS REVIEW

Business conditions for the U.S. Textile Industry showed steady improvement in 1992, with increases in shipments, production, profits, employment, and capital spending, as reported by the American Textile Manufacturers Institute (ATMI).

In its annual business review for 1992, ATMI said the otherwise optimistic report was clouded by 14 consecutive months of textile and apparel import increases, resulting in a record annual level. Imports were up 20 percent from 1991. The textile and apparel trade deficit grew steadily, totaling \$32 billion in 1992, 21 percent greater than in 1991.

"Customers began buying more clothing and home furnishings in 1992 as the country started to pull out of the recession. At the same time, textile and apparel imports surged into this country," said ATMI President M.L. Cates, Jr.

Cates also said, "While business did improve for the U.S. textile industry during the first part of 1992, we began to see a decline in new orders, a buildup of inventories and a leveling off of employment growth later in the year. The big question for 1993 is how sustained will consumer spending be and how much will imports continue to grow."

ATMI's business review for 1992, compared with 1991, showed:

• A five percent increase in the textile production index and a seven percent increase in textile shipments, which totaled \$72.4 billion in 1992;

- A one percent increase in textile employment, which grew to 678,000;
- A record level of profits, which increased from \$833 million to \$1.9 billion, caused in part by a drop in the cost of cotton prices, improved productivity and a reduction of long-term debt in the industry;
- A seven percent increase in capital spending, which rose to \$2.09 billion.

"The resurgence of capital spending is a strong indication of the textile industry's confidence in the future," Cates said.

Nearly \$42 billion worth of textile and apparel goods were imported into the United States in 1992, compared with \$35 billion in 1991. In square meters, the imports grew from 12.8 billion to 14.8 billion; the increase alone is the equivalent of 8.8 billion shirts or 37 billion towels. More than 61 percent of clothing purchased in the United States were made either entirely offshore or of imported fabric.

"In 1993, U.S. textile companies will continue to fight for fair trade practices worldwide," Cates said. "We will also continue enhancing our competitiveness through investment in the latest machinery, Quick Response strategies designed to speed deliveries and cut inventories through increased communications and cooperation among all sectors of the industry. At the same time, we will remain committed to environmental preservation and educational improvements in our work force."



SAFETY

Hours Worked Without A Lost-Time Injury

WORKING TOWARD AN ACCIDENT-FREE WORKPLACE As Of 11/28/92									
999,557	Plant No. 1	308,110	CM Furniture, Inc.	116,505	Plant No. 9				
829,641	Plant No. 2	302,223	Plant No. 24	103,305	Plant No. 5				
690,745	Plant No. 8	301,460	Plant No. 22	99,819	Plant No. 21				
524,637	Plant No. 3	295,513	Plant No. 6	75,853	Plant No. 4				
310,853	Plant No. 14	265,201	Plant No. 12						

EMPLOYEES ON THE MOVE

NEW EMPLOYEES



Art Gardin

Art Gardin is in the Management Trainee Program at Plant No. 4. He holds a degree in Fine Arts and Business Administration from UNC-Asheville.

Art lives in Newton with his wife, April, and 5 1/2-month-old daughter, Andrea.



Mike Miller

Mike Miller is Technical Director/Chemist at Plant No. 9. He previously worked at Raytex Chemical Co. and holds a B.S. in Textile Engineering from NCSU.

Mike lives in Charlotte and has two daughters, Tracy and Michelle, and two grandchildren.



Kim Baxter Hamrick

Kim Baxter Hamrick is the new Data Entry/Receptionist at Plant No. 4. She and her husband, Jimmy, live in Newton.

Kim's favorite pastime is reading.



Sam Harwell

Sam Harwell is a new Management Trainee at Plant No. 4. He holds a B.A. in Economics from Appalachian State University.

Originally from Gastonia, Sam enjoys music, golf, basketball, and weekend road trips.



EMPLOYEES ON THE MOVE

PROMOTIONS



Larry Hewitt

Larry Hewitt has been promoted to Shift Supervisor, Night I, at Plant 4C. He has been with Carolina Mills for 18 years.

Larry lives in Newton with his wife, Helen, and their four children. The family attends Smyre Chapel AME Zion Church in Catawba. He enjoys basketball, fishing and chess.



Randy Pruitt

Randy Pruitt was recently promoted to Superintendent of Plant 4C. Randy has worked in many phases of plant operations at Carolina Mills for 15 years.

He and his wife, Donna, have three children: Amber, Melissa and Randi. Randy's favorite pastime is raising and showing horses.



Mary Phillips

Mary Phillips has been promoted to Supervisor Trainee at Plant 4C. She began her career at Carolina Mills in 1974.

Mary resides in Newton with her husband, Rev. Danny Ray Phillips, and their three children: Richie, Christylen and Maria. Mary is involved in many activities at Liberty Hill Missionary Baptist Church in Claremont. She also does volunteer work with the Straight-Up Boys' Club of Conover and the Teen-Up Girls' group at the Newton Recreation Department.

NEW ASSIGNMENT ——



Larry Brown has been assigned to the position of Traffic Manager. He has been with Carolina Mills Plant 4 since 1976 and has held a number of positions.

Larry attends Corinth Baptist Church in Vale and enjoys music, fishing, cooking and family activities. He and his wife, Aleta, have five children and three grandchildren: Ashley, Lance and Chandler.

Larry Brown

RETIREES



Dorothy J. Carver

Dorothy J. Carver retired from Plant No. 3 with 17 continuous years of service. Her first job was as a Winder Tender-Spooler; she later became an Inspector.

Dorothy lives in Maiden with Keith, who currently works at Plant No. 3 in the Weave Department as a Loom Fixer.

Dorothy said, "I've enjoyed working at Carolina Mills for the past 17 years."



Frank E. Hatchett

Frank E. Hatchettretired from the Fiber Department at Carolina Mills. Frank leaves Carolina Mills after 35 years of service.

He said, "I will miss everyone; I have a lot of friends here. Carolina Mills is a good place to work."



Jerry Harbinson

Jerry Harbinson retired from Carolina Mills as Vice President of Administration after 47 years of service.

Jerry said, "I have had the privilege over the years of working with so many great people throughout the whole company and have enjoyed a very rewarding career."



A FLASH FROM THE PAST

Do You Know These PEOPLE?

You could win \$10 in cash!! All you have to do is join CaroLines' quest to identify nameless photographs from the archives. It's easy. Simply complete the form provided below, detach along the perforated lines and mail to Human Resources, P.O. Box 157, Maiden, NC 28650, or give it to your personnel administrator. Each correct entry that is completed in full and received by January 30 will be included in a drawing for the \$10 prize. The winner will be notified.

This photograph is from 1953. A correct entry must name the three people, left to right. So, put on your thinking cap and send in your entry!



Photo Information Names (left to right):

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Name:		
Plant or Department:		

Retired: Yes ______No

Monthly Highlights

CROSSWORD PUZZLE

ACROSS

- 1. January 18, 1993 honoree
- 5. Places to celebrate December 31
- 9. Region
- 10. Peruse
- 11. "Happy January 1 greeting
- 13. Curvy letter
- 14. Letters between L and O

- 15. Gave food
- 16. Scheme
- 18. Tzu, philosopher
- 21. With 26 across, December 31 song: two words
- 23. Atone's wit, tired
- 24. Smell
- 25. January 19 honoree, Robert — —: two words
- 26. See 21 Across

DOWN

- 1. "Citizen --"
- 2. Makes angry
- 3. Tiding
- 4. Lighthearted
- 5. Mark cattle
- 7. Rough file
- 8. Pierre's state: abbr.
- 12. Improve a text
- 15. Disloyal
- 16. Bucket

- 6. Flying prefix

- 9 10 11 12 13 14 15 16 17 20 18 19 21 22 23 24
 - 17. Guitar's kin
 - 18. Lord's wife
 - 19. Soon
- 20. Fairy tale monster
- 22. Alamos

26

23. "-shall overcome"

(Answers on back page)

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your personnel administrator or to the Human Re	ninute to comple sources Departi			urn it in to
1. Do you read the CaroLines?				
a. Yesb. No				
If you answered no, why don't you read it?				
2. Which of the following best describes how you beside your answer.)a. Read most of the articles thoroughly.b. Skim some articles and read others thoroughly.		ne CaroLines?	(Please check t	he space
c. Skim most articles, reading only a few the				
d. Mostly look at the pictures and read the h				
3. Each of the following is a regular feature in the	e CaroLines. Ple	ease indicate he	ow much intere	est you have
in each by checking the appropriate space.	A Great Deal			
a Composata Novea	Of Interest	Some Interest	Little Interest	No Interest
a. Corporate News				
b. Credit Union				
c. Health				
d. Safetye. Environmental				
f. Employees On the Move				
g. Plant News				
h. Service Awards				
i. Flash From the Past				
4. Please indicate your interest in each of the following		articles by chec	king the appro	priate space. No Interest
Please indicate your interest in each of the followard a. Company operations	owing types of a A Great Deal Of Interest			
4. Please indicate your interest in each of the followard as Company operations b. Textile/apparel industry	A Great Deal Of Interest			
4. Please indicate your interest in each of the followard as a Company operations b. Textile/apparel industry c. News about your own plant or location	A Great Deal Of Interest			
a. Company operations b. Textile/apparel industry c. News about your own plant or location d. News about other plants or locations	A Great Deal Of Interest			
a. Company operations b. Textile/apparel industry c. News about your own plant or location d. News about other plants or locations e. Employees on their jobs	A Great Deal Of Interest			
a. Company operations b. Textile/apparel industry c. News about your own plant or location d. News about other plants or locations e. Employees on their jobs f. Safety achievements	A Great Deal Of Interest			
a. Company operations b. Textile/apparel industry c. News about your own plant or location d. News about other plants or locations e. Employees on their jobs f. Safety achievements g. Benefits	A Great Deal Of Interest			
a. Company operations b. Textile/apparel industry c. News about your own plant or location d. News about other plants or locations e. Employees on their jobs f. Safety achievements g. Benefits h. Financial information	A Great Deal Of Interest			
a. Company operations b. Textile/apparel industry c. News about your own plant or location d. News about other plants or locations e. Employees on their jobs f. Safety achievements g. Benefits h. Financial information i. Product information	A Great Deal Of Interest	Some Interest		
a. Company operations b. Textile/apparel industry c. News about your own plant or location d. News about other plants or locations e. Employees on their jobs f. Safety achievements g. Benefits h. Financial information i. Product information j. Sales and marketing	A Great Deal Of Interest	Some Interest		
a. Company operations b. Textile/apparel industry c. News about your own plant or location d. News about other plants or locations e. Employees on their jobs f. Safety achievements g. Benefits h. Financial information i. Product information j. Sales and marketing k. Family news	A Great Deal Of Interest	Some Interest		
a. Company operations b. Textile/apparel industry c. News about your own plant or location d. News about other plants or locations e. Employees on their jobs f. Safety achievements g. Benefits h. Financial information i. Product information j. Sales and marketing k. Family news l. Self help; how-to articles	A Great Deal Of Interest	Some Interest		
a. Company operations b. Textile/apparel industry c. News about your own plant or location d. News about other plants or locations e. Employees on their jobs f. Safety achievements g. Benefits h. Financial information i. Product information j. Sales and marketing	A Great Deal Of Interest	Some Interest		
a. Company operations b. Textile/apparel industry c. News about your own plant or location d. News about other plants or locations e. Employees on their jobs f. Safety achievements g. Benefits h. Financial information i. Product information j. Sales and marketing k. Family news l. Self help; how-to articles m. Economic outlook 5. Do you regard the CaroLines as an important scompany? a. Yes If so, why?	A Great Deal Of Interest	Some Interest	Little Interest	No Interest
a. Company operations b. Textile/apparel industry c. News about your own plant or location d. News about other plants or locations e. Employees on their jobs f. Safety achievements g. Benefits h. Financial information i. Product information j. Sales and marketing k. Family news l. Self help; how-to articles m. Economic outlook 5. Do you regard the CaroLines as an important scompany?	A Great Deal Of Interest	Some Interest	Little Interest	No Interest

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Return To:

Carolina Mills, Inc. Human Resources Department P.O. Box 157 Maiden, N.C. 28650-0157



PLANT NEWS

PLANT OF THE FUTURE

Carolina Mills Plant No. 9 began operation in May 1991, and is already four years ahead of schedule in size and production capabilities. By November 1991, 270,000 pounds of cloth were being produced each week.

Demand increased, necessitating the facility to double its size to 180,000 square feet years ahead of schedule. Employment has grown steadily from 115 employees to 205 and this figure continues to grow weekly.

Dye house operations also continue to increase and have currently gone from three dye tubes to 11. This brings dye tube capacity to 200,000 pounds or 750,000 pounds plantwide.

We at Carolina Mills are proud of Plant No. 9. It continues to exceed production goals and to produce a superior quality product.



CAROLINA MILLS EMPLOYEES ATTEND CPR CLASSES

Several Carolina Mills employees recently attended CPR classes held at Plant No. 3.



Front row (left to right): Jesse Hamlett, Plant No. 3; Pete Bumgamer, Plant No. 3; and Gerald Blanton, Plant No. 9. Back row (left to right): Greg Campbell, Plant No. 3; Bill Robinson, Plant No. 9; Betty Pruette, Plant No. 3; Betty Warren, CM Furniture; Bill Devine, Plant No. 3; Chris Daniels, Plant No. 9; Kermit Goodson, Plant No. 3; and Michael Watkins, CM Furniture.



Kermit Goodson, Superintendent of Plant No. 3, demonstrates CPR techniques.



SERVICE ANNIVERSARIES

20 YEARS-



Emest Abemethy Plant No. 3



Lester Hart Plant No. 3



Phyllis Jo Hull Plant No. 4C



Rosa Lindsey Plant No. 5



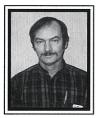
Bremonne Heffner Plant No. 5



Bruce Goins Plant No. 6



Louise Propst Plant No. 8



Larry Hunt Plant No. 14



Barbara Hopper Fiber



Tumer Boston Trucking



Steven Helms Plant No. 3



Jenester Henry CM Furniture

15 YEARS — 10 YEARS —



David Lewis Electrician



Lynette Bridges Main Office



SERVICE ANNIVERSARIES

5 YEARS -



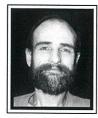
Greg Eller Plant No. 1



Daisy Drum Plant No. 1



Gloria Roberts Plant No. 1



Richard Owenby Plant No. 1



Alex Suarz Plant No. 3



Johnny Farley Plant No. 4C



Eugene Bolick Plant No. 4C



Brenda Caldwell Plant No. 4C



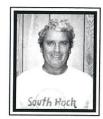
Bob Sponhouse Plant No. 4N



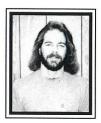
Mike Toler Plant No. 4N



Ron Beaty Plant No. 4N



David Kiser Plant No. 4N



Alan McCaslin Plant No. 4N



Ronnie Smith Plant No. 4N



Carolyne Matney Plant No. 5



Margaret Littman Plant No. 8



Benjamin Burdette Plant No. 8



Jill Degroff Plant No. 8



Keith Neaves Plant No. 12



Debra Hollar Plant No. 14



Jerry Bush Plant No. 21



Albert Tolbert Plant No. 22



James Bradley, Jr. Plant No. 21



Barbara Burgess Plant No. 21

Steve Sigmon Plant No. 4N (not pictured)



Announcements

EMPLOYEE DISCOUNTS

The following items are available from Human Resources.

Christmas Cookbooks	\$5.00
Windshield Shades	\$4.00
Corduroy Ball Caps	\$5.00
Mesh Ball Caps	\$3.75
Health Book	\$5.00
Small Cooler	\$7.00

QUARTER CENTURY PLUS CLUB ITEMS

Sweatsuits: \$15.00 Men's Sizes: L, XL, XXL Women's Sizes: L, XL Jackets: \$20.00

Sizes (Men & Women): XL, XXL

Items will be available as long as inventory lasts and can only be purchased by members of the Quarter Century Plus Club.

CARPET SAMPLES/FURNITURE

Actual carpet samples, as well as catalogs and videos of furniture products, can be checked out from the Human Resources Department.

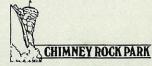


Adult Tickets \$18.00 Students \$13.00 Children Under 9 FREE* *Children 9 and under admitted free with a paying adult.



Memberships Available

Walt Disney World Magic Kingdom memberships are available from Kim Eller, Human Resources. Members receive discounts on various services and activities at the park. Available by request only.



Adults \$5.00 Children \$3.00

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CROSSWORD	Α	R	Ε	Α		R	Ε	Α	Ī
Puzzle	N	Е	W	Y	Ε	Α	R	S	١
Answers	Е	S	S		M	N	0	P	
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WHAT'S NEW?

The Human Resources Department reminds us that up-todate personnel records are important.

The beginning of a new year is an excellent time to take stock of what occurred in your life since last New Year's Day, such as:

- A change in the name or telephone number of the person to be notified in case of an emergency.
- A change in your own name, address or telephone number.
- Should your number of dependents be increased or decreased?
- Is the list of persons covered on your health insurance correct?
- Are your life insurance or profit sharing beneficiaries the same?

If you aren't sure your information is correct, stop by your Personnel Office to review the facts.

Q. Carolina Mills Inc

FACTORY OUTLET

Carpet and Furniture available at this location Open:

TUESDAY-- THURSDAY
10:00 AM TO 5:00 PM
SATURDAY
9:00 AM TO 1:00 PM
HIGHWAY 7 IN RANLO, NC

FURNITURE OUTLET

Open:

Monday - Friday
9:00 am to 4:30 pm
CM Furniture on Highway 321 in Maiden

Q.Carolina Mills Inc

P.O. Box 157 618 Carolina Avenue Maiden, N.C. 28650

> Reporters: Personnel Administrators

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